

BROWN PACIFIC

Over 50 years of aerospace wire and bar manufacturing, with dedicated lines and full in-house processing under one roof.

📍 13639 Bora Drive, Santa Fe Springs, CA 90670

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MANUFACTURING CAPABILITIES

- ▲ Wire
- ▲ Bar
- ▲ Coatings
- ▲ Cold drawing
- ▲ Chemical milling
- ▲ Heat treating
- ▲ Descaling
- ▲ Pickling
- ▲ Copper plating
- ▲ Shaving
- ▲ Annealing

Wire: • 302HQ • 304L • 316L • 347 • 410 • 430 • 434 • Monel 400 • A286 • 13-8 • Inco 600 • Inco 718 • Waspaloy®

302HQ thru A-286

DIAMETER RANGE:

0.060" - 0.644"
1.27mm - 16.36mm

PH13-8MO thru Inconel® 718

DIAMETER RANGE:

.190" - 0.644"
4.83mm - 16.36mm

WASPALOY®

DIAMETER RANGE:

.190" - 0.500"
4.83mm - 12.7mm

Bar: • 305 • A-286 • Inconel® 718

305 and A-286

DIAMETER RANGE:

0.260" - 0.510"
6.60mm - 12.95mm

PH13-8MO thru Inconel® 718

DIAMETER RANGE:

0.260" - 0.516"
6.60mm - 13.11mm

Coatings: • Miraflex® • Copper • Soap • Moly • Grease



ANAB
ACCREDITED



EAGLE Certification Group
SERVICE • INTEGRITY • VALUE

OUR MANUFACTURING NETWORK WITH INDUSTRY LEADING LEAD TIMES

5 RELIABLE COMPANIES **7** STRATEGIC FACILITIES



SIERRA ALLOYS

626-969-6711

Your single source premier manufacturer for titanium and alloy bar & plate products.

3 Open Die Presses and 1 Narrow Plate Rolling Mill.

Heat Treatment, Grinding & Extensive Cutting.



TSI TITANIUM

724-694-2716

Quality titanium bar solutions for aerospace, medical, and commercial applications.

1 Open Die Press and 1 Hand Mill for Round Bar.

Heat Treatment, Bar Peeling, Polishing, Cutting, and Ultrasonic Inspection.



BROWN PACIFIC



SIERRA SHEET & PLATE

800-423-1897

Providing high-quality rolled products by offering custom sizes in smaller lot sizes to satisfy customer requirements.

Fully Integrated Rolling Mill.

Roll, shear, condition, water-jet, cut, heat treat, polish, pickle/chem-mill and finish.



BROWN EUROPE

+33 565-338-4848

Brown Europe has a recognized expertise in wires and bars for aerospace fastener applications.

EUR Region Production Sites.

Specific production according to customer requirements.

MANUFACTURING CAPABILITIES

PRODUCTS

- | | | |
|-------------------------|------------------------------|--------------------|
| ▲ Forged block | ▲ Hot-rolled rectangular bar | ▲ Cold drawing |
| ▲ Forged flat & rec bar | ▲ Hot-rolled round bar | ▲ Heat treating |
| ▲ Forged round bar | ▲ Hot-rolled titanium plate | ▲ Straightening |
| ▲ Bar | ▲ Hot-rolled titanium sheet | ▲ Chemical milling |
| ▲ Wire | ▲ Ultrasonic inspection | |

SERVICES

- | | |
|---------------------------------|--|
| ▲ Lathe turning | ▲ Shot blasting / descaling / pickling |
| ▲ Peeling / shaving / polishing | ▲ Surface finishing, coatings & copper plating |
| ▲ Cutting | ▲ Conversion services |
| ▲ Grinding | |